WHAT IS CLAIMED IS:

- 1. An optical diffusion element comprising a layer of polymer particles self-fused together, each said polymer particle having a refractivity varying from the center to the periphery thereof.
- 2. An optical diffusion element as defined in claim 1, wherein said polymer particle has an outermost shell component having a glass transition temperature lower than 100°C.
- 3. An optical diffusion element as defined in claim 1, and further comprising a transparent layer in contact with one of opposite surfaces of said layer of said polymer particles.
- 4. An optical diffusion element as defined in claim 1, wherein said transparent layer is formed in a dry-laminating method.
- 5. An optical diffusion element as defined in claim 1, wherein said polymer particles have a mean particle size between approximately 0.5μm and 20μm.
- 6. A reflection type liquid crystal display equipped with an optical diffusion element comprising a layer of polymer particles self-fused together, each said polymer

particle having a refractivity varying from the center to the periphery thereof.

- 7. A reflection type liquid crystal display as defined in claim 6, wherein said polymer particle has an outermost shell component having a glass transition temperature lower than 100°C.
- 8. A reflection type liquid crystal display as defined in claim 6, wherein said optical diffusion element further comprises a transparent layer in contact with one of opposite surfaces of said layer of said polymer particles.
- A reflection type liquid crystal display as defined in claim 6, wherein said transparent layer is formed in a dry-laminating method.
- $\sqrt[6]{g}$ A reflection type liquid crystal display as defined in claim 6, wherein said polymer particles have a mean particle size between approximately 0.5 μ m and 20 μ m.
- A reflection type liquid crystal display as defined in claim 6, wherein said optical diffusion element is formed within a liquid crystal cell.